

What is claimed is:

1. A disk cartridge comprising:

a flat housing constructed of upper and lower metal shells; and

5 a recording disk medium rotatably enclosed within said housing;

wherein said housing is assembled by mechanically linking circumferential edge portions of said upper and lower shells together.

10 2. The disk cartridge as set forth in claim 1, wherein the circumferential edge portions of said upper and lower shells are joined mechanically by engagement between grooves and protrusions formed in said upper and lower shells.

15 3. The disk cartridge as set forth in claim 1, wherein the circumferential edge portions of said upper and lower shells are joined mechanically by caulking either a circumferential wall portion of said upper shell or a circumferential wall portion of said lower shell.

20 4. The disk cartridge as set forth in claim 1, wherein said upper and lower shells are formed by folding back a metal plate.

5. The disk cartridge as set forth in claim 1, wherein one of the circumferential edge portions of said upper and lower shells has fastening tongues;

25 the other of the circumferential edge portions of said upper and lower shells has recesses at positions corresponding

to said fastening tongues; and

the circumferential edge portions of said upper and lower shells are joined mechanically by bending said fastening tongues inserted in said recesses.

5                   6. The disk cartridge as set forth in claim 1, wherein one of the circumferential edge portions of said upper and lower shells has windows;

the other of the circumferential edge portions of said upper and lower shells has locking pieces at positions  
10 corresponding to said windows; and

the circumferential edge portions of said upper and lower shells are joined mechanically by elastically fitting said locking pieces in said windows.

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